

031600AGL - H Kramer & Co

- SOURCE DATA -

AIRS: 17-031-1203	IEPA USE ONLY	SIC 1: 3341	NAICS 1: 331423
FINDS: ILD005067772	IEPA USE ONLY	SIC 2:	NAICS 2:
FEIN: 36-1340270		SIC 3:	NAICS 3:
DEB: 005067772		SIC 4:	NAICS 4:
LATITUDE: 41:51:13.0320		SIC 5:	NAICS 5:
LONGITUDE: 87:39:35.6400		SIC 6:	NAICS 6:

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ANNUAL EMISSION REPORT MAILING ADDRESS

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete.

 AUTHORIZED SIGNATURE

 DATE

 TYPED OR PRINTED NAME AND TITLE

 TELEPHONE NUMBER

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DAPC - ANNUAL EMISSIONS REPORT - 2002

- ANNUAL SOURCE EMISSIONS -

POLLUTANT CODE	ALLOWABLE EMISSIONS (TONS/YEAR)	EMISSIONS REPORTED FOR 2001 (TONS/YEAR)	IEPA 2002 ESTIMATED EMISSIONS (TONS/YEAR)	SOURCE REPORTED EMISSIONS FOR 2002 (TONS/YEAR)
CO	11.869800	4.900000	2.710000	
LEAD		2.100000		
NOX	14.147400	5.900000	3.230000	
PART	97.236000	36.100000	20.622430	

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- PERMIT LISTING -

PERMIT NUMBER	TYPE OF PERMIT	OPERATION NAME	STATUS	STATUS DATE	EXPIRES
72090081	LIFETIME	SMEALTER AND REFINER	GRANTED	05-11-2001	
92110017	CONSTRUCTION	INCORPORATED INTO 72090081	GRANTED	12-09-1992	

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- FUEL COMBUSTION DATA -

POINT 0001 - ROTARY FURNACE #1

PERMIT: 72090081

BEGAN OPERATION: 09 / 1972

SCC: 30400217

CEASED OPERATION: /

MODE 01 -

DESCRIPTION CORRECTION:

PERCENT THROUGHPUTS:

DEC - FEB: 25.30 % MAR - MAY: 21.30 %
JUN - AUG: 25.30 % SEP - NOV: 28.10 %

BEGAN OPERATION: 09 / 1972

CEASED OPERATION: /

FUEL TYPE: 1 NATURAL GAS

HEAT CONTENT: 1050 Btu/ft3

INPUT (MMBTU/HR): 11.5

SULFUR CONTENT (%): 0.00

ASH CONTENT (%): 0.00

NITROGEN CONTENT (%): 0.00

UNITS: TONS OF CHARGE

UNITS: TONS OF CHARGE

ANNUAL OPERATION		PEAK OZONE SEASON OPERATION	
HOURS/DAY:	24.0	HOURS/DAY:	24.0
DAYS/WEEK:	5.9	DAYS/WEEK:	5.4
WEEKS/YEAR:	48	WEEKS/SEASON:	13
HOURS/YEAR:	6,788	HOURS/SEASON:	1,682
		START TIME:	00:00
		END TIME:	23:59
RATE/HR:	1.4000	RATE/HR:	1.4700
CONFIDENTIAL:	N	CONFIDENTIAL:	N

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- FUEL COMBUSTION DATA -

POINT 0001 - ROTARY FURNACE #1

PERMIT: 72090081

BEGAN OPERATION: 09 / 1972
CEASED OPERATION: /

SCC: 30400217

MODE 01 -

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	EMISSION RATE (LB/HR) IEPA REPORTED
CO	3		.97
NOX	3		1.15
PART	3		7.45

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	OZONE SEASON EMISSION RATE (LB/HR) IEPA REPORTED
NOX	3		.72

CAPTURING CONTROLS:

CONTROL 0008 CAPTURE EFFICIENCY: 100.00 %

CAPTURING STACKS:

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- FUEL COMBUSTION DATA -

POINT 0006 - ROTARY FURNACE #2

PERMIT: 72090081

BEGAN OPERATION: 01 / 1993
CEASED OPERATION: /

SCC: 30400217

MODE 01 -

DESCRIPTION CORRECTION:

BEGAN OPERATION: 01 / 1993 PERCENT THROUGHPUTS: DEC - FEB: 21.30 % MAR - MAY: 26.80 %
CEASED OPERATION: / JUN - AUG: 24.10 % SEP - NOV: 27.80 %

FUEL TYPE: 1 NATURAL GAS

HEAT CONTENT: 1050 Btu/ft3

INPUT (MMBTU/HR): 20.8

SULFUR CONTENT (%): 0.00

ASH CONTENT (%): 0.00

NITROGEN CONTENT (%): 0.00

UNITS: TONS OF CHARGE

UNITS: TONS OF CHARGE

ANNUAL OPERATION		PEAK OZONE SEASON OPERATION	
HOURS/DAY:	24.0	HOURS/DAY:	24.0
DAYS/WEEK:	6.0	DAYS/WEEK:	5.4
WEEKS/YEAR:	48	WEEKS/SEASON:	13
HOURS/YEAR:	6,868	HOURS/SEASON:	1,683
		START TIME:	00:00
		END TIME:	23:59
RATE/HR:	2.0000	RATE/HR:	1.9600
CONFIDENTIAL:	N	CONFIDENTIAL:	N

031600AGL - H Kramer & Co

- FUEL COMBUSTION DATA -

POINT 0006 - ROTARY FURNACE #2

PERMIT: 72090081

BEGAN OPERATION: 01 / 1993
CEASED OPERATION: /

SCC: 30400217

MODE 01 -

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	EMISSION RATE (LB/HR) IEPA REPORTED
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CO	3	3	1.74
NOX	3	3	2.08
PART	3	3	8.69

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	OZONE SEASON EMISSION RATE (LB/HR) IEPA REPORTED
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NOX	3	3	1.12
			1.12

CAPTURING CONTROLS:

CONTROL 0008 CAPTURE EFFICIENCY: 100.00 %

CAPTURING STACKS:

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- PROCESS DATA -

POINT 0003 - 2 CORELESS INDUCTION FURNACES

PERMIT: 720900081

BEGAN OPERATION: 09 / 1972

SCC: 30400224

CEASED OPERATION: /

MODE 01 - TWO CORELESS INDUCTION FURNACES

DESCRIPTION CORRECTION:

PERCENT THROUGHPUTS:

DEC - FEB: 22.90 % MAR - MAY: 26.70 %
JUN - AUG: 23.50 % SEP - NOV: 26.90 %

BEGAN OPERATION: 09 / 1972
CEASED OPERATION: /

UNITS: TONS OF CHARGE

UNITS: TONS OF CHARGE

ANNUAL OPERATION				PEAK OZONE SEASON OPERATION			
HOURS/DAY:	24.0			HOURS/DAY:	24.0		
DAYS/WEEK:	5.8			DAYS/WEEK:	6.1		
WEEKS/YEAR:	52			WEEKS/SEASON:	13		
HOURS/YEAR:	7,186			HOURS/SEASON:	1,898		
PWR (LB/HR):	21,202.0000			START TIME:	00:00		
				END TIME:	23:59		
RATE/HR:	1.1000			PWR (LB/HR):	1,886.0000		
CONFIDENTIAL:	N			RATE/HR:	0.9400		
				CONFIDENTIAL:	N		

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- PROCESS DATA -

POINT 0003 - 2 CORELESS INDUCTION FURNACES

PERMIT: 72090081

BEGAN OPERATION: 09 / 1972

SCC: 30400224

CEASED OPERATION: /

MODE 01 - TWO CORELESS INDUCTION FURNACES

POLLUTANT	METHOD	EMISSION FACTOR	EMISSION RATE (LB/HR)
CODE	IEPA REP	IEPA REPORTED	REPORTED

LEAD	3		.019
PART	3		1.26

POLLUTANT	METHOD	EMISSION FACTOR	OZONE SEASON
CODE	IEPA REP	IEPA REPORTED	EMISSION RATE (LB/HR)
			REPORTED

CAPTURING CONTROLS:

CONTROL 0008 CAPTURE EFFICIENCY: 100.00 %

CAPTURING STACKS:

031600AGL - H Kramer & Co

- PROCESS DATA -

POINT 0004 - 2 CHANNEL INDUCTION FURNACES

PERMIT: 72090081

BEGAN OPERATION: 09 / 1972

SCC: 30400224

CEASED OPERATION: /

MODE 01 -

DESCRIPTION CORRECTION:

PERCENT THROUGHPUTS:

DEC - FEB: 27.40 % MAR - MAY: 27.90 %
JUN - AUG: 23.70 % SEP - NOV: 21.00 %

BEGAN OPERATION: 09 / 1972
CEASED OPERATION: /

UNITS: TONS OF CHARGE

UNITS: TONS OF CHARGE

ANNUAL OPERATION		PEAK OZONE SEASON OPERATION	
HOURS/DAY:	24.0	HOURS/DAY:	24.0
DAYS/WEEK:	5.6	DAYS/WEEK:	5.9
WEEKS/YEAR:	52	WEEKS/SEASON:	13
HOURS/YEAR:	6,999	HOURS/SEASON:	1,828
PWR (LB/HR):	909.00000	START TIME:	00:00
RATE/HR:	0.5000	END TIME:	23:00
CONFIDENTIAL:	N	PWR (LB/HR):	826.0000
		RATE/HR:	0.4100
		CONFIDENTIAL:	N

031600AGL - H Kramer & Co

PROCESS DATA

POINT 0004 - 2 CHANNEL INDUCTION FURNACES

PERMIT: 72090081

BEGAN OPERATION: 09 / 1972
CEASED OPERATION: /

SCC: 30400224

MODE 01

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	EMISSION RATE (LB/HR) IEPA REPORTED
PART 3	3		1.40743

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	EMISSION RATE (LB/HR) IEPA REPORTED
			.7

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	OZONE SEASON EMISSION RATE (LB/HR) IEPA REPORTED

CAPTURING CONTROLS:

CONTROL	0004	CAPTURE EFFICIENCY:	100.00 %

CAPTURING STACKS:

031600AGL - H Kramer & Co

- PROCESS DATA -

POINT 0011 - ONE BRICK CRUSHER

PERMIT: 72090081

BEGAN OPERATION: 03 / 2001

SCC: 30500399

CEASED OPERATION: /

MODE 01 - BRICK CRUSHING OPERATION-DID NOT OPERATE IN 2000

DESCRIPTION CORRECTION:

PERCENT THROUGHPUTS: DEC - FEB: 0.00 % MAR - MAY: 74.40 %

JUN - AUG: 14.00 % SEP - NOV: 11.60 %

BEGAN OPERATION: 03 / 2001

CEASED OPERATION: /

UNITS: TONS PRODUCT

ANNUAL OPERATION				PEAK OZONE SEASON OPERATION			
HOURS/DAY:	1.0			HOURS/DAY:	1.0		
DAYS/WEEK:	2.2			DAYS/WEEK:	2.0		
WEEKS/YEAR:	40			WEEKS/SEASON:	6		
HOURS/YEAR:	86			HOURS/SEASON:	12		
				START TIME:			
PWR (LB/HR):	1,287.0000			END TIME:			
RATE/HR:	0.6000			PWR (LB/HR):	1,287.0000		
				RATE/HR:	0.6000		
CONFIDENTIAL:	N			CONFIDENTIAL:	N		

031600AGL - H Kramer & Co

- PROCESS DATA -

POINT 0011 - ONE BRICK CRUSHER

PERMIT: 72090081

BEGAN OPERATION: 03 / 2001
CEASED OPERATION: /

SCC: 30500399

MODE 01 - BRICK CRUSHING OPERATION-DID NOT OPERATE IN 2000

POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	EMISSION RATE (LB/HR) IEPA REPORTED

PART 3	3		.1	.002
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POLLUTANT CODE	METHOD IEPA REP	EMISSION FACTOR IEPA REPORTED	OZONE SEASON EMISSION RATE (LB/HR) IEPA REPORTED

CAPTURING CONTROLS:

CAPTURING STACKS:

STACK 0012 CAPTURE EFFICIENCY: 100.00 %

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- CONTROL DEVICE DATA

CONTROL 0004 - VENTURI SCRUBBER

PERMIT: 72090081

BEGAN OPERATION: 09 / 1972

CONTROL CODE: 053

CEASED OPERATION: /

DESCRIPTION CORRECTION:

REMOVAL EFFICIENCY

POLLUTANT	ANNUAL OPERATION		METHOD		PEAK OZONE SEASON OPERATION		METHOD	
	EFFICIENCY	REPORTED	EFFICIENCY	REPORTED	EFFICIENCY	REPORTED	EFFICIENCY	REPORTED
LEAD								
PART	99.500	97.190						
PM10								

CAPTURING CONTROLS:

CONTROL 0007 CAPTURE EFFICIENCY: 100.00 %

CAPTURING STACKS:

031600AGL - H Kramer & Co

- CONTROL DEVICE DATA

CONTROL 0007 - MIST ELIMINATOR

PERMIT: 72090081

BEGAN OPERATION: /
CEASED OPERATION: /

CONTROL CODE: 014

DESCRIPTION CORRECTION:

REMOVAL EFFICIENCY

POLLUTANT	ANNUAL OPERATION		METHOD		PEAK OZONE SEASON OPERATION		METHOD	
	IEPA	REPORTED	IEPA	REPORTED	IEPA	REPORTED	IEPA	REPORTED
PART	99.000	99.000						
PM10								

CAPTURING CONTROLS:

CAPTURING STACKS:

STACK 0004 CAPTURE EFFICIENCY: 100.00 %

031600AGL - H Kramer & Co

- CONTROL DEVICE DATA

CONTROL 0008 - BAG FILTER

PERMIT: 72090081

BEGAN OPERATION: /
CEASED OPERATION: /

CONTROL CODE: 018

DESCRIPTION CORRECTION:

[Empty rectangular box for description correction]

REMOVAL EFFICIENCY

POLLUTANT	ANNUAL OPERATION		METHOD		PEAK OZONE SEASON OPERATION		METHOD	
	IEPA	REPORTED	IEPA	REPORTED	IEPA	REPORTED	IEPA	REPORTED
LEAD								
PART	99.000	99.000	3	3				
PM10								

CAPTURING CONTROLS:

CAPTURING STACKS:

STACK 0011 CAPTURE EFFICIENCY: 100.00 %

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0001 - RECEIVES DISCHARGE FROM CONTROL 0001
BEGAN OPERATION: 09 / 1972
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT) :	10.40	REPORTED	55000
HEIGHT (FT) :	45	REPORTED	180
FLOW RATE (ACFM) :	IEPA - 55000	REPORTED	55000
TEMPERATURE (F) :	IEPA - 180	REPORTED	180
LATITUDE (DD:MM:SS.SSSS) :	41:51:12.0000		
LONGITUDE (DD:MM:SS.SSSS) :	87:39:32.0000		
DATUM :	NAD27		
SCALE :			
METHOD :			
ACCURACY :			
WHERE MEASURED :			

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0003 - RECEIVES DISCHARGE FROM CONTROL 0003
BEGAN OPERATION: 09 / 1972
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT) :	2.20		
HEIGHT (FT) :	44		
FLOW RATE (ACFM) :	IEPA - 55000	REPORTED -	55000
TEMPERATURE (F) :	IEPA - 180	REPORTED -	180
LATITUDE (DD:MM:SS.SSSS) :	41:51:12.0000		
LONGITUDE (DD:MM:SS.SSSS) :	87:39:32.0000		
DATUM :	NAD27		
SCALE :			
METHOD :			
ACCURACY :			
WHERE MEASURED :			

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0004 -

BEGAN OPERATION: 09 / 1972
CEASED OPERATION: /

DESCRIPTION CORRECTION:

DIAMETER (FT) :	3.75	REPORTED	19800
HEIGHT (FT) :	50	REPORTED	
FLOW RATE (ACFM) :	IEPA - 19800	REPORTED -	19800
TEMPERATURE (F) :	IEPA - 100	REPORTED -	100
LATITUDE (DD:MM:SS.SSSS) :	41:51:13.0320		
LONGITUDE (DD:MM:SS.SSSS) :	87:39:35.6400		
DATUM :	NAD27		
SCALE :	12000		
METHOD :	019		
ACCURACY :	20		
WHERE MEASURED :	Center Of Facility		

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0005 - RECEIVES DISCHARGE FROM CONTROL 0005
BEGAN OPERATION: 09 / 1972
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:			
DIAMETER (FT) :	4.74		
HEIGHT (FT) :	46		
FLOW RATE (ACFM) :	IEPA - 66000	REPORTED -	66000
TEMPERATURE (F) :	IEPA - 180	REPORTED -	180
LATITUDE (DD:MM:SS.SSSS) :	41:51:12.0000		
LONGITUDE (DD:MM:SS.SSSS) :	87:39:32.0000		
DATUM :	NAD27		
SCALE :			
METHOD :			
ACCURACY :			
WHERE MEASURED :			

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0006 - RECEIVES DISCHARGE FROM CONTROL 0006
BEGAN OPERATION: 09 / 1972
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT):		2.94		
HEIGHT (FT):		40		
FLOW RATE (ACFM):	IEPA -	39000	REPORTED -	39000
TEMPERATURE (F):	IEPA -	180	REPORTED -	180
LATITUDE (DD:MM:SS.SSSS):		41:51:12.0000		
LONGITUDE (DD:MM:SS.SSSS):		87:39:32.0000		
DATUM:		NAD27		
SCALE:				
METHOD:				
ACCURACY:				
WHERE MEASURED:				

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0008 - CREATED STACK- NOT USED

BEGAN OPERATION: /
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT) :	0.33		
HEIGHT (FT) :	33		
FLOW RATE (ACFM) :	IEPA - 2	REPORTED -	2
TEMPERATURE (F) :	IEPA - 69	REPORTED -	69
LATITUDE (DD:MM:SS.SSSS) :	41:51:12.0000		
LONGITUDE (DD:MM:SS.SSSS) :	87:39:32.0000		
DATUM :	NAD27		
SCALE :			
METHOD :			
ACCURACY :			
WHERE MEASURED :			

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0009 - CREATED STACK - NOT USED

BEGAN OPERATION: /
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT) : 0.33

HEIGHT (FT) : 33

FLOW RATE (ACFM) : IEPA - 2 REPORTED - 2

TEMPERATURE (F) : IEPA - 69 REPORTED - 69

LATITUDE (DD:MM:SS.SSSS) : 41:51:12.0000

LONGITUDE (DD:MM:SS.SSSS) : 87:39:32.0000

DATUM : NAD27

SCALE : _____

METHOD : _____

ACCURACY : _____

WHERE MEASURED : _____

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0010 - CREATED STACK- NOT USED
BEGAN OPERATION: /
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT):		0.33		
HEIGHT (FT):		33		
FLOW RATE (ACFM):	IEPA -	2	REPORTED -	2
TEMPERATURE (F):	IEPA -	69	REPORTED -	69
LATITUDE (DD:MM:SS.SSSS):		41:51:12.0000		
LONGITUDE (DD:MM:SS.SSSS):		87:39:32.0000		
DATUM:		NAD27		
SCALE:				
METHOD:				
ACCURACY:				
WHERE MEASURED:				

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0011 -

BEGAN OPERATION: /
CEASED OPERATION: /

DESCRIPTION CORRECTION:

DIAMETER (FT):	2.90		
HEIGHT (FT):	43		
FLOW RATE (ACFM):	2	REPORTED -	2
TEMPERATURE (F):	69	REPORTED -	69
LATITUDE (DD:MM:SS.SSSS):	41:51:13.0320		
LONGITUDE (DD:MM:SS.SSSS):	87:39:35.6400		
DATUM:	NAD27		
SCALE:	12000		
METHOD:	019		
ACCURACY:	20		
WHERE MEASURED:	Center of Facility		

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0012 -

BEGAN OPERATION: / /
CEASED OPERATION: / /

DESCRIPTION CORRECTION:

DIAMETER (FT) :	2.10	_____	_____
HEIGHT (FT) :	38	_____	_____
FLOW RATE (ACFM) :	IEPA - 2	REPORTED -	2
TEMPERATURE (F) :	IEPA - 69	REPORTED -	69
LATITUDE (DD:MM:SS.SSSS) :	41:51:13.0320	_____	_____
LONGITUDE (DD:MM:SS.SSSS) :	87:39:35.6400	_____	_____
DATUM :	NAD27	_____	_____
SCALE :	12000	_____	_____
METHOD :	019	_____	_____
ACCURACY :	20	_____	_____
WHERE MEASURED :	Center of Facility	_____	_____

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0013 - NOT USED

BEGAN OPERATION: /
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT): 0.33

HEIGHT (FT): 33

FLOW RATE (ACFM): IEPA - 2 REPORTED - 2

TEMPERATURE (F): IEPA - 69 REPORTED - 69

LATITUDE (DD:MM:SS.SSSS): 41:51:12.0000

LONGITUDE (DD:MM:SS.SSSS): 87:39:32.0000

DATUM: NAD27

SCALE: _____

METHOD: _____

ACCURACY: _____

WHERE MEASURED: _____

031600AGL - H Kramer & Co

- STACK DATA -

STACK 0015 - CREATED STACK

BEGAN OPERATION: /
CEASED OPERATION: 06 / 2003

DESCRIPTION CORRECTION:

DIAMETER (FT):	0.33		
HEIGHT (FT):	33		
FLOW RATE (ACFM):	IEPA - 2	REPORTED -	2
TEMPERATURE (F):	IEPA - 69	REPORTED -	69
LATITUDE (DD:MM:SS.SSSS):	41:51:12.0000		
LONGITUDE (DD:MM:SS.SSSS):	87:39:32.0000		
DATUM:	NAD27		
SCALE:			
METHOD:			
ACCURACY:			
WHERE MEASURED:			